



Government of India
Ministry of Environment, Forest and Climate Change
(Impact Assessment Division)

To,

The Director
FERRO ALLOYS CORPORATION LTD
Ferro Alloys Corporation Ltd.,Laxmibhawan,Kuansh,Po/Dist-
Bhadrak,ODISHA,,Bhadrak,Orissa-756100

Subject: Grant of Environmental Clearance (EC) to the proposed Project Activity under the provision of EIA Notification 2006-regarding

Sir/Madam,

This is in reference to your application for Environmental Clearance (EC) in respect of project submitted to the Ministry vide proposal number IA/OR/IND/5802/2009 dated 31 Aug 2022. The particulars of the environmental clearance granted to the project are as below.

- | | |
|--|---|
| 1. EC Identification No. | EC22A008OR193113 |
| 2. File No. | J-11011/594/2008.-IA.II(I) |
| 3. Project Type | Expansion |
| 4. Category | A |
| 5. Project/Activity including Schedule No. | 3(a) Metallurgical industries (ferrous & non ferrous) |
| 6. Name of Project | Installation of Induction Furnace |
| 7. Name of Company/Organization | FERRO ALLOYS CORPORATION LTD |
| 8. Location of Project | Orissa |
| 9. TOR Date | 12 Dec 2008 |

The project details along with terms and conditions are appended herewith from page no 2 onwards.

Date: 31/10/2022

(e-signed)
Dr. R. B. Lal
Scientist E
IA - (Industrial Projects - 1 sector)

Note: A valid environmental clearance shall be one that has EC identification number & E-Sign generated from PARIVESH. Please quote identification number in all future correspondence.

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F. No. J-11011/594/2008-IA. II(I)
Government of India
Ministry of Environment, Forest and Climate Change
(I.A. Division – Industry I sector)

Indira Paryavaran Bhawan
Vayu Wing, 3rd Floor,
Jor Bagh Road, Aliganj,
New Delhi – 110003

Dated: 31st October, 2022

To,

M/s. Ferro Alloys Corporation Ltd.
D.P.Nagar Randia, District-Bhadrak,
Orissa-756135
Email: facor.mines@vedanta.co.in

Project: Expansion of Ferro alloys Plant High Carbon Ferro Chrome production from 75,000 TPA (from 1 X 45 MVA SAF) and 6300 TPA from MRP up to 1,45,000 TPA (from 1 X 45 MVA & 1 X 33 MVA SAF) and 11,800 TPA from MRP by M/s Ferro Alloys Corporation Ltd., located at Village-Randia, District-Bhadrak, Odisha –Grant of Environmental Clearance.

Sir,

This refers to your proposal no. **IA/OR/IND/5802/2009** dated **31.08.2022** received through PARIVESH Portal for grant of **Environmental Clearance (EC)** for the project mentioned above. Further, the Project proponent has uploaded the information on parivesh portal on 06.10.2022.

2. As per the provisions of the Environment Impact Assessment (EIA) Notification, 2006, the above-mentioned project/activity is covered under category 'A' of schedule no. **3(a) Metallurgical Industries (ferrous & non-ferrous)** and appraised at Central Level.

3. The above-mentioned proposal has been considered in **13th meeting of Expert Appraisal Committee (Industry-1 Sector) held on 14-15th September, 2022.** The minutes of the meeting and all the project documents are available on PARIVESH portal which can be accessed at <https://parivesh.nic.in>.

4. The details of the proposal are as per the EIA/EMP report submitted by the proponent. The salient features of the proposal as presented during the above-mentioned meetings of EAC (Industry 1 Sector) are as under: -

S. No.	Particulars	Details
a.	Terms of Reference for undertaking EIA study	22.02.2022
b.	Period of baseline data collection	01.12.2019 to 29.02.2020
c.	Date of Public Consultation	31.05.2022
d.	Action plan to address the PH	An amount of Rs. 35.97 Crores have been earmarked to address the issues raised during public hearing and need based activity. Detail



S. No.	Particulars	Details																																													
	issues	of activities proposed attached as Annexure 1.																																													
e.	Location of the project	Village-Randia, District-Bhadrak, Odisha																																													
f.	Latitude and Longitude of the project site	<table border="1"> <thead> <tr> <th>SL NO</th> <th>LATITUDE</th> <th>LONGITUDE</th> </tr> </thead> <tbody> <tr><td>1</td><td>21°4'7.15''N</td><td>86°27'0.44''E</td></tr> <tr><td>2</td><td>21° 4'7.35"N</td><td>86°27'0.41"E</td></tr> <tr><td>3</td><td>21° 4'17.02"N</td><td>86°27'26.47"E</td></tr> <tr><td>4</td><td>21° 4'1.13"N</td><td>86°27'59.38"E</td></tr> <tr><td>5</td><td>21° 3'49.87"N</td><td>86°27'49.98"E</td></tr> <tr><td>6</td><td>21° 3'48.36"N</td><td>86°27'50.33"E</td></tr> <tr><td>7</td><td>21° 3'40.44"N</td><td>86°27'30.94"E</td></tr> <tr><td>8</td><td>21° 3'40.20"N</td><td>86°27'26.81"E</td></tr> <tr><td>9</td><td>21° 3'40.91"N</td><td>86°27'24.15"E</td></tr> <tr><td>10</td><td>21° 3'57.62"N</td><td>86°27'14.47"E</td></tr> <tr><td>11</td><td>21° 3'56.16"N</td><td>86°27'11.33"E</td></tr> <tr><td>12</td><td>21° 3'58.55"N</td><td>86°27'9.63"E</td></tr> <tr><td>13</td><td>21° 3'57.03"N</td><td>86°27'6.50"E</td></tr> <tr><td>14</td><td>21° 4'1.38"N</td><td>86°27'2.66"E</td></tr> </tbody> </table>	SL NO	LATITUDE	LONGITUDE	1	21°4'7.15''N	86°27'0.44''E	2	21° 4'7.35"N	86°27'0.41"E	3	21° 4'17.02"N	86°27'26.47"E	4	21° 4'1.13"N	86°27'59.38"E	5	21° 3'49.87"N	86°27'49.98"E	6	21° 3'48.36"N	86°27'50.33"E	7	21° 3'40.44"N	86°27'30.94"E	8	21° 3'40.20"N	86°27'26.81"E	9	21° 3'40.91"N	86°27'24.15"E	10	21° 3'57.62"N	86°27'14.47"E	11	21° 3'56.16"N	86°27'11.33"E	12	21° 3'58.55"N	86°27'9.63"E	13	21° 3'57.03"N	86°27'6.50"E	14	21° 4'1.38"N	86°27'2.66"E
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g.	Total land	83.16 ha [Private Land]																																													
h.	Land acquisition details as per MoEF&CC O.M. dated 7/10/2014	Total land is in possession of FACL																																													
i.	Existence of habitation & involvement of R&R, if any	<p>Project site: No habitation exists in the plant site</p> <p>Study Area:</p> <table border="1"> <thead> <tr> <th>Habitation</th> <th>Distance</th> <th>Direction</th> </tr> </thead> <tbody> <tr><td>Randia Village</td><td>0.53</td><td>NE</td></tr> <tr><td>Baghurai Village</td><td>0.65</td><td>SSE</td></tr> <tr><td>Sahapur Village</td><td>3.05</td><td>NNE</td></tr> <tr><td>Amargadia Village</td><td>1.05</td><td>SW</td></tr> <tr><td>Tentuligariha Village</td><td>1.11</td><td>W</td></tr> <tr><td>Kalahandia Village</td><td>3.74</td><td>SW</td></tr> <tr><td>Bishnupur Village</td><td>3.12</td><td>SSW</td></tr> </tbody> </table>	Habitation	Distance	Direction	Randia Village	0.53	NE	Baghurai Village	0.65	SSE	Sahapur Village	3.05	NNE	Amargadia Village	1.05	SW	Tentuligariha Village	1.11	W	Kalahandia Village	3.74	SW	Bishnupur Village	3.12	SSW																					
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j.	Elevation of the project site	23 m above mean sea level																																													
k.	Involvement of Forest land if any.	No involvement of Forest Land.																																													
l.	Water body exists within the project site as well as study area	<p>Project Site: Randia</p> <p>Study area:</p> <table border="1"> <thead> <tr> <th>Water body</th> <th>Distance</th> <th>Direction</th> </tr> </thead> <tbody> <tr><td>Salandi River</td><td>500 m</td><td>E</td></tr> <tr><td>Akhaupada High Level Main canal</td><td>500 m</td><td>S</td></tr> </tbody> </table>	Water body	Distance	Direction	Salandi River	500 m	E	Akhaupada High Level Main canal	500 m	S																																				
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S. No.	Particulars	Details		
m.	Existence of ESZ / ESA / national park / wildlife Sanctuary / biosphere Reserve / tiger reserve / elephant reserve etc. if any within the study area	Nil		
n.	Project cost	The capital cost of the expansion project is Rs.151 Crores		
o.	EMP cost	Type	Capital (Rs. in Crores)	Recurring (Rs. in Crores)
		Proposed	33.74	3.25
p.	Employment opportunity	The employment generation from the proposed expansion project is 500 direct employment & 1000 indirect employment.		
q.	Water and Power requirement	Water – Total water requirement after the proposed expansion will be 2521 KLD, Total Power required for after the proposed expansion will be 68 MW		

Unit configuration and capacity:

S. No	Plant Equip ment / Facility	Existing facilities as per EC dated 04.05.2009 and amendment dated 21.11.2012								Proposed Units		Final (Existing + Proposed)	
		Total (A+B)		Implemented (A)		Un-implemented (B)		As per CTO		Configuration	Capacity	Configuration	Capacity
		Configuration	Capacity	Configuration	Capacity	Configuration	Capacity	Configuration	Capacity				
1	Submerged Arc Furnace	2 X 45 MVA	130000 TPA	1 X 45 MVA	65000 TPA	1 X 45 MVA	65000 TPA	1 X 45 MVA	75000 TPA	1 X 33 MVA	70000	1 X 45 MVA + 1 X 33 MVA	1,45,000 Ton /Annum
2	Metal Recovery Plant	-	6,300 TPA	-	6,300 TPA	-	6,300 TPA	-	6,300 TPA	-	5500	-	11,800 TPA

5. The EAC, in its meeting held during 14-15th September, 2022, inter-alia, deliberated the following:

- i. The instant proposal is for expansion of Ferro Alloys Plant for production of High Carbon Ferro Chrome from 75,000 TPA through 1X 45 MVA Furnace and 6,300 TPA from MRP up to 1,45,000 TPA from 1X45 MVA & 1X 33 MVA Furnaces and 11,800 TPA from MRP within the existing premises.
- ii. The EAC, constituted under the provision of the EIA Notification, 2006 comprising Expert Members/domain experts in various fields, examined the proposal submitted by the Project Proponent in desired format along with EIA/EMP reports prepared and submitted by the Consultant accredited by the QCI/ NABET on behalf of the Project Proponent.



- iii. The EAC noted that the Project Proponent has given an undertaking that the data and information given in the application and enclosures are true to the best of his knowledge and belief and no information has been suppressed in the EIA/EMP reports. If any part of data/information submitted is found to be false/ misleading at any stage, the project will be rejected and Environmental Clearance given, if any, will be revoked at the risk and cost of the project proponent.
- iv. The existing project was initially granted Environment Clearance vide letter No. J-11011/594/2008- IA II (I) dated 04.05.2009 for expansion of existing 1x45MVA furnace to add another 1x45 MVA new furnace (High Carbon Ferro Chrome, 65,000 TPA to 1,30,000 TPA). Amendment in EC was obtained vide letter dated 21.11.2012 to reduce the new furnace capacity from 45MVA to 27MVA (High Carbon Ferro Chrome from 1,30,000 TPA to 1,15,000 TPA). EC validity extension was obtained vide letter dated 13.01.2017 and thus EC was valid till 03.05.2019. PP has further clarified that the construction work of 27MVA furnace foundation was started after obtaining CTE vide Ir.no. 2066/IND-II-NOC-6051 dated 13.02.2017 within the validity of EC up to 03.05.2019. However, the total construction was not completed and left as it is and taken over by the new proponent. The production quantity has always been maintained within the permissible limit as per CTO in line with accorded EC. Latest Consent to Operate for the existing unit was accorded by Odisha State Pollution Control Board vide Ir. No.4949/IND-I-CON-5461 dated 29.03.2022. The validity of CTO is up to 31.03.2026.
- v. The Committee noted that the EIA reports are in compliance of the ToR issued for the project, reflecting the present environmental status and the projected scenario for all the environmental components. The Committee deliberated on the proposed mitigation measure towards Air, Water, Noise and Soil pollutions. The Committee suggested that the storage of toxic/explosive raw materials/products shall be undertaken with utmost precautions and following the safety norms and best practices.
- vi. The total project area is 83.16 ha which is in possession of FACL. Land has been acquired and allocated to the Industry by IDCO, Bhubaneswar.
- vii. The water requirement for the proposed project is estimated as 2521 KLD, out of which 1750 KLD of fresh water requirement will be obtained from Ground water.
- viii. Salandi River (0.5 km, E) and Akhaupada High Level Main canal (0.5 km, S) exists within the study area of 10 km around the project site. The EAC is of the opinion that water bodies shall not be disturbed. Mitigation measures w.r.t. safeguarding the water bodies shall be implemented.
- ix. The EAC deliberated on elevation of Salandi river bed, river bank, observed high flood level and base elevation of the plant boundary. PP has reported that the elevation difference between high flood level and plant boundary is approximately 1.8m-2.0m. In addition, the plant has erected 2m high concrete boundary wall, along with thick greenbelt adjacent to the boundary. PP was advised to reinforce the existing boundary wall for better flood protection, PP has committed to do so.
- x. The Committee has found that the baseline data and incremental GLC due to the proposed project within NAAQ standards.



- xi. The EAC noted that the existing green belt has been developed in 27.49 Ha area which is about 33.05 % of the total project area of 83.16 Ha with total sapling of 37730 Trees. Proposed greenbelt will be developed in additional 1.5 ha which is about 1.8% of the total project area. Thus a total of 28.99 ha area (34.84 % of total project area) will be developed as greenbelt. Total no. of 30000 saplings will be planted in this season and nurtured in 28.99 hectares. The Committee deliberated on the action plan and budget allocation for green belt development and found it satisfactory.
- xii. The committee deliberated details of carbon foot prints and carbon sequestration study w.r.t. proposed project and found them to be satisfactory.
- xiii. The Committee also deliberated on the public hearing issues along with revised action plan submitted by the proponent to address the issues raised during the public hearing and found it satisfactory.
- xiv. The Committee deliberated upon the certified compliance report of IRO and the Action taken report of PP and found it satisfactory. The EAC also took into account the revised timeline for installation of AAQMS and OCEMS by 30th September 2022 submitted by PP through an affidavit in an India non judicial stamp certificate dated 14.09.2022.
- xv. The Committee deliberated upon the written submission of the Project Proponent and found it satisfactory.
- xvi. The EAC deliberated on the proposal with due diligence in the process as notified under the provisions of the EIA Notification, 2006, as amended from time to time and accordingly made the recommendations to the proposal. The Experts Members of the EAC found the proposal in order and recommended for grant of environmental clearance.
- xvii. The environmental clearance recommended to the project/activity is strictly under the provisions of the EIA Notification 2006 and its subsequent amendments. It does not tantamount/construe to approvals/consent/permissions etc. required to be obtained or standards/conditions to be followed under any other Acts/ Rules/ Subordinate legislations, etc., as may be applicable to the project. The project proponent shall obtain necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time, from the State Pollution Control Board, prior to construction & operation of the project.

6. The EAC, in its 13th meeting of Expert Appraisal Committee (Industry-1 Sector) held on 14-15th September, 2022, based on information & clarifications provided by the project proponent and after detailed deliberations **recommended** the proposal for grant of Environment Clearance subject to subject to uploading the written submission on portal under the provisions of EIA Notification, 2006 subject to the stipulation of following specific conditions and general conditions as per the Ministry's Office Memorandum No. 22-34/2018-III dated 9/8/2018 based on project specific requirements

7. The MoEF&CC has examined the proposal in accordance with the Environment Impact Assessment (EIA) Notification, 2006 & further amendments thereto and after accepting the recommendations of the Expert Appraisal Committee (Industry-1 Sector) hereby decided to grant Environment Clearance for instant proposal of **M/s Ferro Alloys Corporation Ltd.** under the provisions of EIA Notification, 2006 subject to the following specific conditions and general conditions:



A. Specific Conditions:

- i. The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.
- ii. The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.
- iii. The project proponent shall strictly comply with the timelines as per submitted ATR on the partially/non-complied conditions of previous EC(s) observed by IRO. The revised timeline for installation of AAQMS and OCEMS shall be complied. The status of the same shall be submitted to IRO, MoEF&CC.
- iv. The Salandi River (0.5 km, E) and Akhaupada High Level Main canal (0.5 km, S) exists within the study area of 10 km around the project site. A robust and full proof Drainage Conservation scheme to protect the natural drainage and its flow parameters along with Soil conservation scheme and multiple Erosion control measures shall be implemented.
- v. The PP shall undertake flood protection measures due to presence of Salandi river as committed.
- vi. Following additional arrangements to control fugitive dust shall be provided:
 - a. Fog / Mist Sprinklers at all conveyors point and on bulk raw material storage area (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas.
 - b. Proper covered vehicle shall be used while transport of materials.
 - c. Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.
- vii. All internal road and connecting road from project site to main highway shall be developed and maintained with suitable Million Axle Standard (MSA) as per the traffic load due to existing and proposed project.
- viii. Performance test shall be conducted on all pollution control systems every year and report shall be submitted to Regional Office of the MoEF&CC.
- ix. Particulate matter emission from stacks shall be less than 30 mg/Nm³.
- x. PP shall carry out periodically occupational health survey as per the applicable norms.
- xi. The 4th hole extraction system shall be provided in the Sub Merged Arc Furnaces.
- xii. 100% of the slag generated through the process shall be utilised.
- xiii. The water requirement for the proposed project is estimated as 2521 KLD, out of which 1750 KLD of fresh water requirement shall be obtained from Ground water. Necessary permission shall be obtained from the Competent Authority in this regard. PP shall explore the possibility of shifting to alternate source of water to reduce dependency on groundwater.
- xiv. The proposed project shall be designed as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.



- xv. The company shall also undertake rain water harvesting measures as per the plan submitted in the EIA/EMP report and reduce water dependence from the outside source.
- xvi. PP shall adopt nearby villages and prepare and implement a robust plan to develop them into model villages in next 10 years.
- xvii. Briquetting and Jigging plant shall be installed in Ferro Alloys Plant.
- xviii. A proper action plan must be implemented to dispose of the electronic waste generated in the industry.
- xix. Three tier Green Belt shall be developed in at least 33% of the project area in a time frame of one year with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEF&CC.
- xx. Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.
- xxi. The PP shall minimize the evaporation losses in jigging operation to less than 10% using suitable advanced process.
- xxii. The PP shall install CO sensors at the furnace top level and the monitoring report shall be submitted to the IRO, MoEF&CC in this regard.
- xxiii. All the commitments made to the public during the Public Hearing/Public Consultation shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance to the Ministry's OM dated 30.09.2020 shall be strictly implemented and progress shall be submitted to the Regional Office of MoEF&CC.
- xxiv. The PP shall strengthen the social entrepreneurship opportunities; strengthen Self Help Groups into SMEs; strengthen Health infrastructure in the surrounding nearby villages and the compliance report in this regard needs to be submitted to IRO, MoEF&CC.
- xxv. The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at <https://cpcb.nic.in/technical-guidelines-3/>. All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six monthly compliance report being submitted by the project proponents.
- xxvi. The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.



B. General Conditions

I. Statutory compliance:

- i. The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.

II. Air quality monitoring and preservation

- i. The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as two Continuous Ambient Air Quality Station (CAAQS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- iii. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
- iv. The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.
- v. Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.
- vi. The project proponent shall ensure covered transportation and conveying of ore, coal and other raw material to prevent spillage and dust generation.
- vii. The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.
- viii. Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.

III. Water quality monitoring and preservation

- i. The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 (G.S.R 414 (E) dated 30th May 2008; G.S.R 277 (E) dated 31st March 2012 (applicable to IF/EAF); as amended from time to time and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognised under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- ii. The project proponent shall monitor regularly ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and



adjacent areas through labs recognised under Environment (Protection) Act, 1986 and NABL accredited laboratories.

- iii. Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.
- iv. The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time.
- v. Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.
- vi. Tyre washing facilities shall be provided at the entrance/exit of the plant gates.

IV. Noise monitoring and prevention

- i. Noise quality shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.

V. Energy Conservation measures

- i. Energy conservation measures may be adopted such as adoption of solar energy and provision of LED lights etc., to minimize the energy consumption.

VI. Waste management

- i. Used refractories shall be recycled.
- ii. Kitchen waste shall be composted or converted to biogas for further use.

VII. Green Belt

- i. The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.
- ii. Project proponent shall submit a study report on De-carbonization program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitor able with defined time frames.

VIII. Public hearing and Human health issues

- i. Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.
- ii. The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.
- iii. Occupational health surveillance of the workers shall be done on a regular basis and records maintained.

IX. Environment Management



- i. The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt nearby villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.
- ii. The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
- ii. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.

X. Miscellaneous

- i. The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- ii. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- iii. The project proponent shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
- iv. The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- v. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
- vi. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- vii. The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- viii. The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.



- ix. The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.
- x. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
- xi. The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.
8. The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.
9. Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.
10. Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
11. The above conditions shall be enforced, *inter-alia* under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.
12. This issues with approval of the competent authority.



(Dr. R. B. Lal)
Scientist 'E'/Additional Director
Tel: 011-20819346
Email-rb.lal@nic.in

Encl. as above at Annexure –I

Copy to: -

1. Secretary, Department of Environment, Government of Odisha, Secretariat, Bhubaneswar.
2. The Director General of Forest, Ministry of Environment, Forest and Climate Change, New Delhi
3. Regional Officer, Ministry of Environment, Forest and Climate Change, Integrated Regional Office, A/3, Chandrasekharpur, Bhubaneswar – 751023.



4. Chairman, Central Pollution Control Board, CBD-Cum-Office Complex, East Arjun Nagar, New Delhi-110 032.
5. Chairman, Odisha State Pollution Control Board, Parivesh Bhawan, A/118 Nilakantha Nagar, Unit-VIII, Bhubaneswar-751012.
6. Chief Wildlife Warden, Govt. of Odisha, 5th Floor, BDA Apartments, Prakruti Bhawan, Nilakantha Nagar, Nayapalli, Bhubaneswar-751012
7. The Member Secretary, Central Ground Water Authority, Jamnagar House, 18/11, Man Singh Road Area, New Delhi, Delhi 110001
8. District Collector, District Keonjhar, Odisha.
9. Guard File/Monitoring File/Website/Record File/Parivesh Portal.



(Dr. R. B. Lal)
Scientist 'E'/Additional Director

Tel: 011-20819346

Email-rb.lal@nic.in



S.No.	Issues raised during Public Hearing	Commitment by Project Proponent	Action plan with time frame and budget				
			Budget allocated in Rs. Lakhs	Time bound budget provision (Rs. In Lakh)			
				1 st Year	2 nd Year	3 rd Year	4 th Year
1	Environment Protection	1. Surface Run-off Treatment Plant (SRTP),	183.69	171.69	3	5	4
		2. Sewage Treatment Plant (STP),	51	35	4	7	5
		3. Rainwater harvesting	30	7	6	5	12
		4. Upgradation of existing Gas Cleaning Plant (GCP) & Installation of new Gas Cleaning Plant (GCP)	1863	1823	12	12	16
		5. Water Channels for ETP & RWH	24	12	4	4	4
		6. Dust Extraction System (DES) will be installed control of air pollution. Installation of Online CEMS & CAAQMS	212	175	20	5	12
2	Local people demanded for regular health check-ups at village level	200 health Camps in Six Gram Panchayats will be conducted on yearly basis.	120	30	30	30	30
3	Local Dispensaries are in bad shape without manpower and equipments and hence needs support by the Industry	Basic equipments for two dispensaries will be supplied in Barpada village and Baghuria Village	52	-	26	26	-
4	Adequate greenbelt should be developed	1. Material Handling Area, Waste dump, Internal Road Sides & Boundary Areas; 9000 trees of Neem, Chakunda, Akasia, Amla, Debadaru types	18.66	12.18	2.16	2.16	2.16
		2. Within Randia Village; 420 trees of Bela & Debdaru Plants etc. Within Koronta Village; 450 trees of Karanja & Mango trees etc Within Saramanga Village; 400 trees of Chakunda & Mango trees etc Additional 4000 fruit bearing trees will be distributed to local individuals of five Panchayats	42.63	12.63	6	4.00	20



S.No.	Issues raised during Public Hearing	Commitment by Project Proponent	Action plan with time frame and budget				
			Budget allocated in Rs. Lakhs	Time bound budget provision (Rs. In Lakh)			
				1 st Year	2 nd Year	3 rd Year	4 th Year
		under social forestry program					
5	Promoting Primary /Secondary educations for nearby villages	100 Numbers of Anganwadi centres for improving Pre-school facility for Children in nearby Gram Panchayats.	800	200	200	200	200
6	Some assistance to local SHGs for livelihood Support	Each year PP would be partnering with local SHGs for their skill enhancement. 250 women entrepreneurs would be supported. SMEs with market linkage: Promotion of Local Craft like, Bamboo Craft Making, Pisciculture, Small Trades such as Chappal Making, Agarwati etc. Agri Based Interventions	80	20	20	20	20
7	Local Youths need to enhance their skill level	120 Local Youths will be given basic Skill Training every year for four years based on their basic educational qualification chosen from surrounding six number of Panchayats	120	30	30	30	30
Total			3,596.98	2,528.50	363.16	350.16	355.16

