



# FeCr Chronicles

#### FACOR'S QUARTERLY NEWSLETTER





Mr. Pankaj Sharma CEO, VEDANTA FACOR

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Dear All,

Reflecting on the first guarter of FY 24-25, we've made significant strides across key areas: safety, growth, and fostering an inclusive workplace culture, with a strong emphasis on ESG (Environmental, Social, Governance) practices with targetted initiatives including campaigns like Green Month and Safety Month, and the inclusive hiring of transgender talent.

Our unwavering commitment to the health and safety of our employees remains paramount. Through monthly safety standdowns, our adherence to safety protocols and dedicated efforts have been instrumental in maintaining a secure work environment. We recently received the British Safety Council award for the Power plant team, highlighting our aim of Zero Harm.

At FACOR, we are steadfast in our efforts to foster diversity and inclusivity. Our focus on employee well-beina organizational ethics aligns with our vision of transforming the workplace. This quarter, FACOR was honored with the People First HR Excellence Award, underscoring our commitment to creating an innovative and supportive work environment.

Our commitment to community growth is reflected in our initiatives aimed at uplifting and empowering the people around us. Through our Nandghar employee volunteer initiatives, we've made significant contributions to targetted goals of community development.

As we transition into the next quarter, let's work together to forge a path where our pursuit of excellence knows no bounds.

Happy reading!





## **BUSINESS HIGHLIGHTS**

# Leadership Visit: Enhanced Safety, Sustainability, and Innovation in Mining Operations



The leadership visit to our mining site marked a significant step in planning for the upcoming month and future operations. The focus was on reviewing and enhancing safety and sustainability practices to ensure alignment with our ambitious goals. Key discussions centered around driving growth and innovation in our mining operations. A highlight was the felicitation ceremony, where the prestigious CEO Kitty award and other special recognitions were given to employees for exceptional contributions, underscoring the importance of individual efforts in our collective success. The visit concluded with valuable feedback and motivation for the team, particularly young leaders, reinforcing our commitment to business excellence and continuous improvement.

# FACOR Launches Eco-Friendly Enterprise Mobility Initiative with Treewards Foundation



FACOR launched India's first eco-friendly enterprise mobility initiative in collaboration with Treewards Foundation, aiming to integrate environmental awareness into its operations. For each significant task completed on the internal platform, employees will contribute to tree plantation. The objective of this initiative is to incorporate environmental awareness within the functionality of the organization. Under this, every significant task accomplished on the internal platform by employees will be contributing to a larger cause of a greener tomorrow with tree plantation. The initiative, was inaugurated by CEO Mr. Pankaj Sharma and senior management, highlighting FACOR's dedication to environmental conservation.





## **BUSINESS HIGHLIGHTS**

#### FACOR Excels at TQM-India Unison-2024



FACOR was felicitated with 02 excellent awards at the TQM-India Unison-2024 event, on April 20, 2024. Both FACOR teams, representing Mines and CCP, participated in the event and were recognized with "Excellent awards". The event featured 78 teams from various industrial sectors, showcasing the positive outcomes of employee engagement initiatives such as Continuous Improvement Initiatives, Lean Safety, and Cost of Quality. Winners were selected based on established Business Excellence categories, including Kaizen, following a thorough evaluation of case studies and presentations by a panel of experienced judges from QCFI.

# Advancing Business Excellence: Successful Completion of Six Sigma Green Belt Certification



FACOR recently completed the 'Six Sigma Green Belt Certification Training' for our fresh talents. This program equipped all with the tools and methodologies necessary to drive process improvements, maintain quality standards, and achieve operational excellence within our organization. Through this training, they delved into the DMAIC (Define, Measure, Analyze, Improve, Control) framework, the core of Six Sigma's problem-solving approach, allowing them to identify inefficiencies, analyze processes, and implement data-driven solutions that yield measurable results. By investing in our new engineers' development through Six Sigma certification, we have not only enhanced their skill set but also fostered a culture of continuous improvement, essential for staying competitive in today's fast-paced industry.





# ELEVATING SAFETY CULTURE AT FACOR: SURAKSHA SANAKLP

#### MONTHLY SAFETY STANDDOWNS



FACOR marked Suraksha Sankalp-10 in April 2024, with a Safety Standdown on the theme of "Fire safety and emergency preparedness".

CHSEO Mr. Krutisunder Mohapatra highlighted the improvements in reporting leading indicators. stressing their significance. COO Mr. Sanjay Pal addressed the audience, emphasizing the necessity of reporting safety observations and highlighting the importance of near-miss incidents. The theme was further highlighted Nukkad Natak on road underscoring the safety priorities.

FACOR observed Suraksha Sankalp-11 May 2024, focusing on the theme of "Confined space safety".

COO Mr. Sanjay Pal addressed the audience, discussed the month's theme, and emphasized the various control measures necessary to prevent any incidents. Furthermore, he shared insights from various confined spaces in risks, highlighting how the incident could have been avoided through proper precautions and adherence to procedures.





FACOR marked Suraksha Sankalp-12 in June 2024, focusing on the crucial theme of "Events in Rail Operations". Mr. Sanjay Pal, COO, addressed the gathering, highlighting He then discussed the theme of the month and outlined various control measures that must be implemented to prevent incidents. He shared learnings from incidents during rail operations, illustrating preventative measures through necessary precautions and procedures.

**ISSUE 4** 





## HSE / SUSTAINABILITY

# FACOR's Commitment to a Greener Future: Celebrating Green Month



On World Environment Day and Earth Day FACOR reaffirmed its commitment to sustainability with initiatives focused on environmental conservation. June was observed as Green Month, starting with a cleanliness drive at the FACOR Township, where participants removed plastic waste. This effort highlighted the importance of collective action for a sustainable environment. FACOR also organized a plantation drive around its operational areas and distributed saplings at Kathpal School. Under this, FACOR has completed 2662 plantations and sapling distributions till June 2024. Committed to enhancing local flora, FACOR plans to plant 10,000 saplings in nearby villages and an additional 15,000 saplings during the 2024 monsoon, marking a significant step towards a greener future.

# Enhancing Safety Awareness: The Self-Service Interactive Training Kiosk





The self-service interactive system implemented at FACOR at various locations as the Charge Chrome Plant, Power Plant, and Mines stands as a cornerstone of our commitment to ensuring a safe and informed work environment. This innovative Training Kiosk serves as a comprehensive resource, delivering essential safety information and training modules in various languages to cater to the diverse needs of our workforce. The kiosk generates Safety Permit and Analytic reports, allowing for ongoing evaluation of effectiveness. This initiative has successfully trained on-site personnel, reinforcing our dedication to fostering a culture of safety and compliance across our organization.





# HSE / SUSTAINABILITY

## FACOR Celebrates 10th International Day of Yoga:









FACOR celebrated the 10th International Day of Yoga with the theme "Yoga for Women Empowerment" from June 17th to 21st, 2024. Employees and township residents at the plant and mines participated enthusiastically. The event included yoga sessions, Art of Living wellness workshops, and occupational safety and wellness workshops. The celebrations began with practice sessions. An expert Yoga teacher provided an introductory briefing on the first day, followed by a demonstration of various asanas. A team-building competition program was also organized, promoting collaboration among participants.

## Harnessing Solar Power: A Sustainable Path to Net-Zero **Emissions and Resource Efficiency**



Solar panels offer a renewable and environmentally friendly source of electricity by harnessing energy from the sun. Their natural regeneration aligns seamlessly with sustainable development goals. Additionally, the generation of clean energy by solar panels results in a significant reduction of 50 metric tons of greenhouse gas emissions annually, supporting the company's commitment to achieving net-zero emissions by 2050. Moreover, solar panels demonstrate resource efficiency as they require minimal water for operation and do not entail the need for additional infrastructure. Their deployment in remote locations ensures efficient power supply while minimizing environmental impact.





# HSE / SUSTAINABILITY

# Ensuring Safety: Comprehensive Workshop on Work at Height and Emergency Response by KARAM







A comprehensive training and demonstration workshop on Work at Height and Emergency Response procedures was conducted by the expert team from KARAM. This workshop included hands-on demonstrations on rescuing individuals in the event of accidents involving critical fall risks. Participants learned essential techniques and procedures to ensure safety and effective response during emergencies. By providing practical training and crucial rescue techniques, we reaffirm our commitment to achieving zero harm in every scenario.

# National Fire Services Week: Fostering Safety and Preparedness







FACOR celebrated National Fire Services Week with a series of impactful events, showcasing our commitment to fire safety and emergency preparedness. During the week, FACOR collaborated with industry experts and external partners to conduct fire demonstration training, focusing on educating participants about different types of fires and effective firefighting techniques. Further, industry professionals provided comprehensive training on fire prevention and response strategies. The closing ceremony for National Fire Service Week featured a live demonstration of firefighting by the Assistant Fire Officer and his team from Bhadrak Fire Station, offering valuable insights into emergency response procedures. Culminating the week-long festivities, we honored the dedication and contributions of participants by distributing prizes to winners across various programs, affirming our collective commitment to fire safety and emergency readiness.





#### **EMPLOYEES AT NANDGHAR**

FACOR participates in #KhaanaKhaayaKya Movement to Promote Child
Nutrition and Wellness













The #KhaanaKhaayaKya Movement is an initiative launched by the Anil Agarwal Foundation, aiming to address malnutrition and hunger among children. It encourages the **importance of holistic health & nutrition for children**, driven by a deep desire to nurture and unleash their untapped potential.

FACOR joined the #KhaanaKhaayaKya Movement to take significant steps in the fight against hunger and malnutrition in India. With the **regular employee volunteering** to Nand Ghars in Bhadrak, FACOR is demonstrating its commitment to social responsibility, while contributing actively to community welfare, and working towards shaping young minds for a better tomorrow. In total 29 employees have visited Nand Ghars through this movement and a few employees further donated to the movement.

Through its emphasis on wholesome nutrition for holistic development, quality education, accessible healthcare, and empowerment opportunities for women, this initiative stands as a beacon of hope. It is not only reshaping the Anganwadi ecosystem but also enhancing the quality of life for children and women. This concerted effort underscores a commitment to sustainable community development and social empowerment, ensuring a brighter future by addressing fundamental needs and fostering inclusive growth.





#### **COMMUNITY DEVELOPMENT**

#### **Summer Camp**

FACOR hosted a five-day summer camp, themed "Summer Fun, Learning Bliss!" at Ostapal and Kathpal schools, engaging 160 children in a variety of creative and educational activities. Students explored their artistic talents through workshops in painting and craft-making. In line with World Environment Day, saplings were distributed to children and Eco-Club was formulated to provide knowledge on environment-friendly practices.



# Menstrual Hygiene Day

#### **World Menstrual Hygiene Day**

In observance of Menstrual Hygiene Day, FACOR organized awareness sessions across schools and remedial coaching centers to educate adolescent girls in the community on menstrual hygiene management. These sessions aimed to provide essential information, dispel myths and taboos and foster a supportive environment for the girls. FACOR also distributed hygiene kits to all participants, ensuring they have access to necessary knowledge about menstruation and essential menstrual products. This initiative underscored FACOR's commitment to promoting health and well-being among young girls in the community.

#### **World Earth Day Celebration**

This World Earth Day, FACOR organized activities to engage students in environmental protection and sustainability. A poster-making competition showcased students' artistic talents with themes like recycling, tree planting, and pollution control. The top three posters were rewarded. Following this, a tree plantation drive took place on the school campus, where students enthusiastically planted saplings and pledged to care for them. These activities educated students about the importance of trees and instilled a sense of responsibility for their environmental impact.







## **EMBRACING AUTHENTICITY AND DIVERSITY**

Transforming the Workplace with an Inclusive and Dynamic Workplace





In a significant stride towards fostering inclusivity and diversity in the workplace, FACOR has onboarded talented transgender individuals in our security department under G4S.



The onboarding of LGBTQIA+ professionals at the company strengthens the commitment of FACOR to pioneer 'Transforming the Workplace.' This initiative highlights FACOR's dedication to fostering a diverse and inclusive work environment and enriches the team with unique perspectives and skills.



Reiterating the commitment, CEO FACOR Mr. Sharma said, "Ву embracing individuals from all walks of life, including transgender individuals, we enrich our workforce with diverse perspectives and talents."

By working together to break down barriers and create more inclusive workplaces, the industry can unlock its full potential and drive sustainable growth and innovation for years to come.





# LIFE AT FACOR





























## **AWARDS AND RECOGNITION**





British Safety Council International Safety Award





FAME National Award 2023-24
Diamond Category
Environmental Management
Excellence









People First
Leading Practices in
Impactful HR Strategy &
Leading Practices in HR
Transformation



Odisha Best Employer Awards





Confex & Awards 2024 CHRO of the Year





#### **MEDIA**

#### FACOR shatters boundaries with transgender employment initiative



#### FACOR accelerates towards a greener tomorrow



transgender employees



FACOR sets benchmark for inclusivity in mining by hiring

# FACOR races towards a greener tomorrow

PBD BUREAU

BHADRAK, JUN S

ON the occasion of World Environment Day, Ferre Albays Corporation Ltd. (FACOR) real-firms its commitment to fuster-ing sustainable ecosystems with-in and around the vicinity of its operations through comprehen-sive initiatives focused on envi-ronmental in conservation. renmental conservation.
Through these endeavours.
FACOR is on a mission to create
an ecologically promising future

the company has launched its first-ever eco-friendly enterprise mobility initiative in partnership with the Treewards Foundation. is the Treewards Foundation. Under this initiative, employees contribute to a greener tomor-row with tree plantation for every significant task accom-plished on the internal platform. This integration of environmental awareness into the organisa-tion's functionality is a signifi-cant step towards sustainability. The initiative was incommended by FACOR CEO Pankaj Shar alongside other senior lea-ship members.

ment to Transforming the Planet, FACOR organised various envi-norment-friendly activities such as cleanliness drives, plantation

nent-related

The Environment Day commenced with a cleanliness driver at the FACOR Township, contributing to making the Early greener and cleaner. Participants focused on removing plastic waste, highlighting the importance of collective efforts in promoting a sustainable environment. This was followed by a plantation campaign at FACOR, where employees collaborated to plant suplings in and around the company's operational areas. This initiative ecouraged positive steps towards improving biodiversity, mitigating climate change, enhancing overloomenchange, enhancing environmen tal care, and signi ficantly reducing plastic waste to enhance the quality of life. Additionally, FACOR is committed to planting 10,000 saplings around its reighbouring villages to further enrich the flora in the surrounding

areas. Reiterating the company unwavering commitment to a greener and sustainable future, FACOR CEO Pankaj Sharma FACOR CEO Parkaj Sharma said. 'In line with Vedanta's goal of i trillion three movement, I strongly motivate everyone in move towards and reshore the greenery around us, in the same quest, FACOR is undertaking a plantation drive, determined to plant 15,000 saplings during the 2024 monsoon. This further marks another step towards a brighter future."

marks another step towards a brighter future." Ferro Alloys Corporation Limited (FACOR) is one of the oldest and reputed producers of Charge Chrome, an essential terrodient to produce steel and ingredient to produce steel and stainless steel. Established in

# FACOR Breaking Barriers by Hiring Transgender Employees

HLBWSWWARmi In a significant stride towards fostering inclusivity and diversity in the workplace, Ferro Alloys Corporation Ltd., a leading ferro alloys company, has announced commitment to actively hiring talented transgender individuals. With the support of senior management of Member of the National Council for transgender persons and Member of

company's security team under The onboarding LGBTQIA+

Transgender Welfare

Board, FACOR has

onboarded three

employees, joining



professionals at the towards diversity in company strengthens traditionally maledominated industries the commitment of FACOR to pioneer such as mining. Despite 'Transforming the Workplace.' This progress in recent years, transgender initiative highlights individuals continue to FACOR's dedication face significant barriers to fostering a diverse to employment in and inclusive work various sectors. However, FACOR is environment and enriches the team with determined to challenge unique perspectives these norms and lead and skills. This by example Mr. Pankai Sharma CEO FACOR progressive move reflects the company's said, "By embracing dedication to creating individuals from all walks of life, including an inclusive work environment and transgender individuals, underscores the enrich growing momentum workforce with diverse

perspectives talents, ultimately driving innovation and success. FACOR stand strong as the flagbearers of a more inclusive workspace. This initiative also aligns with Vedanta's commitment to creating a workplace where all employees feel valued, respected, and empowered to bring their authentic selves to work."Committing to the cause, Mr. Suniti Dhal CHRO FACOR said. "By actively seeking out and welcoming transgender talent, we are not only enriching our workforce with diverse perspectives and experiences but also reaffirming commitment to equality and respect for all individuals.

## ବିଶ୍ୱ ପରିବେଶ ଦିବସରେ ଫେକ୍ର ପକ୍ଷରୁ

ବୃକ୍ଷରୋପଣ

ଇତ୍କ, ୫।୬ (ସମିସ): ପରିବେଶ ବିକସ ଅବସରରେ ବେବାନ୍ତ ଫେରୋ ଆଲୋଇସ୍ କର୍ପୋରେସନ ଲିମିଟେଡ୍ ପକ୍ଷରୁ ବୃକ୍ଷରୋପଣ SIMPLINE ଅଞ୍ଚଳରେ ସାୟା ଇକୋସିଷ୍ଟମ



ପ୍ରତିପୋଷଣ ପାଇଁ କମ୍ପାନୀ ଗୁରୁଡ଼ ଦେଇ ପରିବେଶ ସଂରକ୍ଷଣ ଉପରେ ଝିସାର୍ଚସ ଫାଇଣ୍ଟେବନ ସହିତ ସହରାଗିତାରେ ପଦକ୍ଷେପ ଗହଣ କରାଯାଇଛି । ବଞ୍ଚରୋପଣ ସହିତ ସବୁଳ ପରିବେଶ ସୃଷ୍ଟି କରିବାକୁ କମ୍ପନୀ ସଂକଳ୍ପ ନେଇଛି । ଫେକର ସିଇଓ ପଙ୍କଳ ଖମାଙ୍କ ପୌରହିତ୍ୟରେ କାର୍ଯ୍ୟକ୍ରମ ଆରମ୍ଭ କରାଯାଇଥିଲା । ପୃଥିବୀକୁ ସବୁଳ, ସଳ୍ଲ ଓ ପ୍ରାଷିକ୍ ବର୍ଳ୍ୟବସ୍ତ ହଟାଇବାରେ ଅଶମ୍ମନଣକାରୀମାନେ ସହଯୋଗ କରିଥିଲେ । ପରେ ବୃଷରୋପଣ ବ୍ରାଇଭ୍ କରାଯାଇଥିଲା । ଜଳବାୟୁ ପରିବର୍ତ୍ତନକୁ ତ୍ରାସ କରିବା, ପରିବେଶର ଯହବାନ ତଥା ଉନ୍ନତି ଆଣିବା ପାଇଁ ପ୍ଲାଷିକ ବର୍ଜ୍ୟବଲ୍ଲୁକୁ ଯଥେଷ୍ଟ ହ୍ରାସ କରିବା । ବିଶ ପରିବେଶ ଦିବସ ଅବସରରେ ଏହାର ଆଖପାଖ ଗ୍ରାମପ୍ରତିକରେ ୧୦ହଳାର ଚାରାରୋପଣ କରିବାକୁ କମ୍ପାନୀ ପ୍ରତିଶ୍ୱତିବଦ । ସବୁଳ ଏବଂ ସାୟା ରବିଷ୍ୟତ ପାଇଁ କମ୍ପାନୀର ଅଦମ୍ୟ ପ୍ରତିବନ୍ଧତାକୁ ତୋହରାଇବା ମୂଳଲକ୍ଷ୍ୟ ବୋଲି ଫେକର ସିଇଓ ଶ୍ରୀ ଖର୍ମା କହିଛନ୍ତି ।

#### THE TIMES OF INDIA

#### FACOR (Vedanta Ltd) has launched India's first eco-friendly enterprise mobility in collaboration with Treewards Foundation



Taking a pioneering step towards sustainable business practices, Ferro Alloys Corporation Ltd. (Vedanta Ltd.) has launched India's first eco-friendly enterprise mobility in collaboration with Treewards Foundation. The objective of this initiative is to incorporate environmental awareness within the functionality of the organisation. For every significant task accomplished on the internal platform, employees will be contributing to a larger cause of a greener tomorrow with tree plantation. This innovative step depicts FACOR's commitment to environmental conservation. On World Environment Day, FACOR is thrilled to partner with the Treewards Foundation for this revolutionary project and recommits its aim to Transforming the Planet. Reiterating the

company's commitment, FACOR CEO, Mr. Pankaj Sharma said, "I am proud to be a part of FACOR's unwavering



# ଫେକର ଖଣିରେ ୩ ଟ୍ରାନ୍ସଜେଣରଙ୍କୁ ନିଯୁକ୍ତି

ଯାଜପୁର ଅପିସ,୧୧।୬

ଦ୍ରକ୍ତେଶର କର୍ମତାତୀଙ୍କୁ ନିଯୁନ୍ତି ଦେଇ tilcered eccicos ଲିମିଟେଡ(ଫାଳର) ଏକ ଗୁଲୁସପୂର୍ତ୍ତ ପଦଖେପ ନେଇଛି। ଫେଳର ଏକ ଅନ୍ତଶୀ କମ୍ପାନୀ ଭାବେ ପ୍ରାପୁରେଶର ବ୍ୟକ୍ତି ତଥା ସଦସ୍ୟାଙ୍କ ପାଇଁ ଜାତୀୟ ପରିଖବକୁ ସମ୍ପିଶ କରିବାକୁ ପ୍ରତିଶ୍ରୁତି ପୋଷଣ କରିଛି : କମ୍ପାନୀର ପରିବାକନା හමුව ක්රියාක්ෂ ප්රතාශය

ପ୍ରତ୍ତନ୍ତର ବାଲ୍ଲିକୁ ୩ ଜଣ କର୍ମବାରୀକୁ ନର୍ବରେ ଜଖାଯାଇଥି । କଥାନୀ ପଥରୁ ଆହୁରି ସ୍କଳନା

ବିଷ୍ଠାରଣ, ପୂର୍ବ ପ୍ରଥମ ହେଉ ବିଷ୍ଠାର ଦିଆମ ପ୍ରଦି ଏହି ବର୍ଷମ ପୁରୁଦ୍ୱ ଦେଖି । ପ୍ରକୃତ୍ୟରମନଙ୍କୁ ନିପୁର୍ଣ୍ଣ ପାଇଁ ବର୍ଷମ ପୁରୁଦ୍ୱର ପ୍ରତିବନ୍ଦ ଖଣ୍ଡ ବରିଥି । ତଥା ଓ ଫବର ଏହି ଆଦର୍ଶକୁ କ୍ୟାରେଖ ଉତିହାକୁ ଏକ ଉଦାହରଣ ବୃଷ୍ଟି କରି ପାରିଛି । ଫେକର ବନ୍ଧନୀର ସିଲ୍ଲଣ ପକଳ ଶର୍ମ କହିଛନ୍ତି, cuscons avagacesa acuto

විධිය ඉතිර ඉතිරිගෙන් පාඩිණ କରି, ଆମେ ଆମର କର୍ମଶ୍ରେକୁ ବିଭିନ୍ନ ବୃଦ୍ଧିକାଶ ବଟଂ ପ୍ରତିକା ସହିତ ସମୁଦ ଧିକିତେଶତ ପିତୁଆରି ରହିପ ଜାବତେ ଜୁବର୍ଯ୍ଚାତ୍ୟ ପିଧାରୁ ୨୯ ପ୍ରେକ୍ଟେ ଜୁବର୍ଯ୍ଚାତ୍ୟ ଖେଥିବା ୧୯୬,୧୯ ଜୁବର୍ଯ୍ଚାତ୍ୟ ହେଥିବା ବ୍ୟକ୍ତି cordor 40° erao eder erai ଏକ ଅଲ୍ଲାର ସହିତ ସମ୍ପଳ କରିଲାନ୍ତି ସେବଳ ବଧ୍ୟରାଜୀକୁ ପ୍ରତୀ ବିଶିଦନାଷ ବରଂ ସମସ୍ତ ବ୍ୟକ୍ତିଙ୍କ ପ୍ରତି ସ ସମାନ ଅଧିକାରକୁ ପ୍ରମାଶିତ କରୁଛୁ।

# ବେଦାନ୍ତ ଫେକର୍ ପକ୍ଷର୍ କିନ୍ନରଙ୍କୁ ନିଯୁକ୍ତି

